

SM Transparency Catalog ► Carboline ► Southwest Type 7 Series



## **Southwest Type 7 Series** Southwest Type 7GP, 7HD & 7TB

Carboline's Southwest Type 7 products offer high-performance, cost-effective fire protection solutions for both interior and exterior steel structures and assemblies where the highest level of physical performance and durability are paramount. These wet mix, Portland cement based products have been formulated to meet any performance criteria and IBC building code requirements for commercial and industrial environments, providing specifiers the ultimate flexibility in design & construction.





## Performance dashboard

### **Features & functionality**

Durable Portland cement formulation, protection of structural steel in areas with prolonged exposure to high moisture and humidity as well as elevated levels of abuse

Meets high-rise adhesion requirements of IBC Design flexibility with over 100 UL designs

Type 7TB for thermal barrier protection of foam insulation

Visit Carboline for more product information

**Southwest Type 7GP Southwest Type 7HD Southwest Type 7TB** 

### **Environment & materials**

### Improved by:

Declare, Red List Free

Post-consumer recycled content used

Asbestos-free – complies with EPA and OSHA regulations

## **Certifications & rating systems:**

**Environmental Product Declaration (EPD)** 

ASTM E84 - 0/0

SCAQMD Rule 1113 Compliant

Tested to meet (CDPH) Standard Method v1.2

MasterFormat® 07 81 00

**Southwest Type 7 Series Guide Specs** 

For spec help, contact us or call 281.414.9710

See LCA, interpretation & rating systems





Declare.





## SM Transparency Report (EPD)™

**VERIFICATION** 

LCA

3rd-party reviewed

Transparency Report (EPD)

3rd-party verified



The declaration is intended for use in Business-to-Consumer (B-to-C) communication.

Validity: 20230213 - 20280212 Decl #: CAR-20230213-006

This environmental product declaration (EPD) was externally verified, according to ASTM PCR for Spray-applied Fire Resistive Materials, and ISO 14025:2006, by Jack Geibig, President, Ecoform.

Ecoform, LLC 11903 Black Road, Knoxville, TN 37932

(865) 850-1883



### **SUMMARY Reference PCR**

Regions; system boundaries North America; Cradle to gate

Declared unit / reference service life: 1,000 kg of product

LCIA methodology: TRACI 2.1

LCA software; LCI database SimaPro Developer 9.4

Ecolnvent 3.8, US-EI 2.2, and ELCD databases.

LCA conducted by: Sustainable Minds

**Public LCA:** 

Carboline Global Inc. 2150 Schuetz Rd. St. Louis, MO 63146 314-644-1000

Contact us

**Southwest Type 7 Series** 

# LCA results & interpretation

Life cycle assessment

Sustainable Minds<sup>,</sup>

Fransparency Report (EPD)

# Scope and summary

**Product description** 

**♥ Cradle to gate** ○ Cradle to gate with options ○ Cradle to grave

## Carboline's Southwest Type 7 products are Portland cement-based Sprayapplied Fire Resistive Material (SFRM) that is mixed with clean, potable water

onsite before application. The products are spray applied to the substrate using either piston or rotor stator or squeeze type pumps. Southwest Type 7 series provides fire protection for structural steel. It was specifically formulated to protect structural steel in areas with prolonged exposure to high moisture and humidity. Carboline's Southwest Type 7 series includes three products: Southwest Type 7GP, Southwest Type 7HD, and Southwest Type 7TB. The impacts are

bag packaging weight for these products as delivered are 0.25 kg, 0.66 kg, and 0.66 kg, respectively. **Declared unit** The declared unit is 1,000 kg of product. The results in this report are expressed in terms of potential impacts per 1,000 kg of product from cradle

presented for these three products covered in this report. The kraft paper

## Manufacturing data

to gate.

**Time coverage:** The data covers annual manufacturing data for the 2021 calendar year from Carboline's manufacturing plant in Lake Charles, Louisiana. This period of time was chosen in order to capture a representative picture of businesses activities at Carboline.

MATERIAL

Cement

**Thickener** 

4.50E+01

Geographical coverage: The geographical coverage for this study is based on United States system boundaries for all processes and products.

Material composition greater than 1% by weight

**Vermiculite** 20-30% Cellulose 0-10%

Total impacts by life cycle stages [mPts/per func unit]

LIFE CYCLE STAGE



## Activities during the supply of raw materials (A1) are responsible for much of the impacts in each impact category. The next highest impact contributor

What's causing the greatest impacts

All life cycle stages

is manufacturing (A3) in most of the impact categories. Raw material supply Raw material supply (A1) includes raw material extraction and upstream

For example, A1 accounts for over 70% of the impact of global warming, smog, and acidification. It also contributes to over 55% of ozone depletion and eutrophication. **Transportation** 

processing. This module is the major contributor to all impact categories.

Average transportation distances and modes of transport are included for the transportation of raw materials to the production facility. Typical vehicles used include trucks and ships. Transportation of raw materials is a

relatively small contributor to all product life cycle impacts.

Manufacturing Manufacturing (A3) is the second highest contributor to six impact categories for Southwest type 7GP, seven impact categories for Southwest type 7HD, and five impact categories for Southwest type 7TB.

## System boundary

The figure below illustrates the system boundary for the LCA, defining which life cycle stages are included and which are excluded. For this report, the system boundary is cradle-to-gate, which includes modules A1, A2, and A3: raw materials extraction, processing, transportation, and

manufacturing/final assembly for both the product and its associated

## packaging. All other life cycle stages are excluded from the analysis.

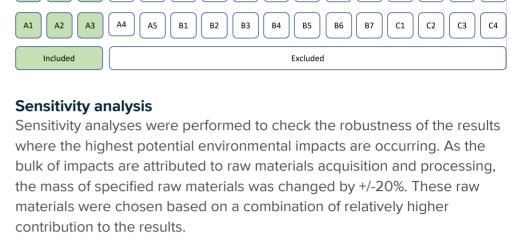
AVG % WT.

70-80%

0-10%

MPTS/DECL. UNIT

Construction **Product Stage** Use Stage **End Of Life Stage** Operational energy use Material Supply Waste processi tallation proc Maintenance Operational v



## interested in the potential CO2-equivalent emissions of its products. The range of change in total life cycle impacts was in a +/-11-14% change.

Carboline is committed to finding new and efficient alternatives in manufacturing, raw material sourcing, and logistics to improve sustainability efforts. One of Carboline's most impactful contributions is the creation of the SLOB Program (slow moving and obsolete inventory). To reduce hazardous waste generation, the SLOB Program

was designed to provide optics to Carboline's Inventory Analytics Team to review inventory close to expiration. Preventative measures are taken to rework inventory or sell this material at a discounted rate, with

Global warming potential was evaluated for sensitivity since Carboline is

the ultimate goal of preventing little to zero waste of unused material. As an RPM company, Carboline is dedicated to working towards reaching the goals that have been set through RPM's Building a Better World Program. These goals include reducing energy consumption, landfill contributions, and water reuse/conservation opportunities. See how we make it greener

A3 Manufacturing

**A2** Transport

1.04E-01

2.01E-02

5.47E+01

1.30E-05

1.16E+02

1.54E+02

**A2 TRANSPORT** 

7.64E-06

1.96E-02

1.38E+00

1.16E+02

1.54E+02

A2 TRANSPORT

1.81E-05

6.92E-08

1.04E-05

2.94E-02

2.63E+00

1.61E+02

2.10E+02

**Environmental product declarations** 

LEED BD+C: New Construction | v4.1 - LEED v4.1

Building product disclosure and optimization

**Environmental Product Declarations (EPD)** 

**Environmental product declarations** 

Industry-wide (generic) EPD

Product-specific Type III EPD

Industry-wide (generic) EPD

✓ Product-specific Type III EPD

**BREEAM New Construction 2018** 

LIFE CYCLE STAGE

Impact category

**Global warming** 

**Ozone depletion** 

(embodied carbon)

Fossil fuel depletion

**Ecotoxicity** 

**Non-carcinogenics** 

**Respiratory effects** 

Smog

Impact category

**Ecotoxicity** 

Fossil fuel depletion

Human health damage

**Ecological damage** 

**LCA results** 

LIFE CYCLE STAGE

Excluded\* (MND)

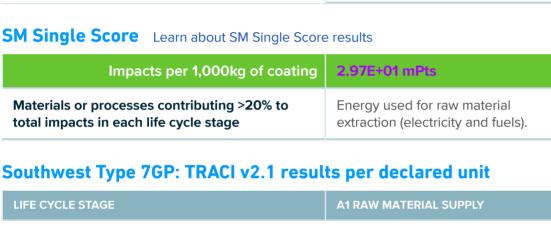
**SM Single Score** Learn about SM Single Score results Impacts per 1,000kg of coating

total impacts in each life cycle stage

Materials or processes contributing >20% to

Information modules: Included (X)

\*Modules A4, A5, B, C, and D are excluded.



6.59E+02

2.83E-05

3.22E+02

1.64E+02

4.06E-05

2.58E-01

3.70E+01

3.25E+02

1.66E+02

3.38E-05

5.05E-06

6.57E-05

3.43E-01

4.37E+01

7.37E+02

2.93E+02

See the additional content required by the ASTM PCR for spray-applied fire-resistive materials on page 4 of the Transparency Report PDF.

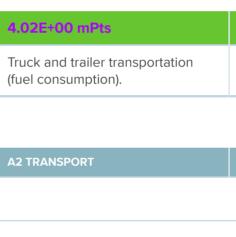
**A1 RAW MATERIAL SUPPLY** 

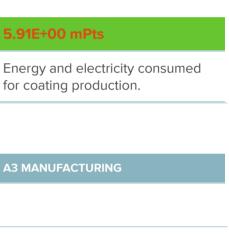
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See the additional content required by the ASTM PCR for spray-applied fire-resistive materials on page 4 of the Transparency Report PDF.

**A1 RAW MATERIAL SUPPLY** 

A1 Raw material supply





1.99E-01

5.29E-02

1.30E+02

3.30E-06

1.96E+02

4.02E+01

4.24E-06

3.25E-02

3.63E+00

2.10E+02

9.25E+01

4.58E-06

6.15E-07

4.34E-06

3.26E-02

3.65E+00

2.10E+02

9.57E+01

½product

1 product

1 product

1.5 product

A3 MANUFACTURING

### kg SO<sub>2</sub> eq **Acidification** 1.95E+00 0 1.83E-01 Eutrophication kg N eq

Unit

kg CO<sub>2</sub> eq

kg CFC-11 eq

MJ, LHV

Southwest Type 7HD: TRACI v2.1 results per declared unit

CTU<sub>h</sub>

kg PM<sub>2.5</sub> eq

kg O<sub>3</sub> eq

MJ, LHV

CTU

Additional environmental information

CTU

Additional environmental information							
Additional environmental information  Impact category Unit							

## **Ecological damage** Impact category Unit

Acidification	kg SO <sub>2</sub> eq	?	1.97E+00	1.04E-01	2.79E-01	
Eutrophication	kg N eq	?	1.85E-01	2.01E-02	8.72E-02	
Global warming - IPCC (Embodied Carbon)	kg CO <sub>2</sub> eq	•	6.65E+02	5.47E+01	1.51E+02	
Ozone depletion	kg CFC-11 eq	?	2.86E-05	1.30E-05	4.56E-06	
Human health damage  Impact category Unit						
Carcinogenics	СТО	?	3.72E-06	5.01E-08	5.60E-07	
Careniogenies	O.O <sub>h</sub>		3.722 00	3.012 00	3.002 07	

## Southwest Type 7TB: TRACI v2.1 results per declared unit LIFE CYCLE STAGE

**Ozone depletion** 

Impact category

Carcinogenics

Smog

**Non-carcinogenics** 

**Respiratory effects** 

Fossil fuel depletion

**Ecotoxicity** 

Human health damage

Ecological damage						
Impact category	Unit					
Acidification	kg SO <sub>2</sub> eq	?	2.47E+00	1.86E-01	2.81E-01	
Eutrophication	kg N eq	?	2.56E-01	2.92E-02	9.76E-02	
Global warming - IPCC (Embodied Carbon)	kg CO₂ eq	?	7.81E+02	7.61E+01	1.65E+02	

## **Additional environmental information** Impact category

kg CFC-11 eq

Unit

CTU<sub>h</sub>

CTU<sub>h</sub>

kg PM<sub>2.5</sub> eq

kg O<sub>3</sub> eq

MJ, LHV

CTU

References	Rating systems
LCA Background Report Carboline Spray-Applied Fire-Resistive Materials LCA Background Report (public version), Carboline 2022; SimaPro Analyst 9.4; Ecoinvent 3.4 and US ecoinvent (US-El 2.2) database; TRACI 2.1	The intent is to reward project teams for selecting products from manufacturers who have verified improved life-cycle environmental performance.
	LEED BD+C: New Construction   v4 - LEED v4
PCRs	Building product disclosure and optimization

See the additional content required by the ASTM PCR for spray-applied fire-resistive materials on page 4 of the Transparency Report PDF.

## ISO 14025, "Sustainability in buildings and civil engineering works -- Core rules for environmental product declarations of construction products and services"

Download PDF SM Transparency Report, which includes the additional EPD content required by the ASTM PCR. SM Transparency Reports (TR) are ISO 14025 Type III environmental declarations (EPD) that

enable purchasers and users to compare the potential environmental performance of products on a life cycle basis. Environmental declarations from different programs (using different PCR) may not be comparable. In order to support comparative assertions, this EPD meets all comparability requirements stated in ISO 14025:2006. However, differences in certain

assumptions, data quality, and variability between LCA data sets may still exist. As such, caution

SM Transparency Report (EPD)™ **VERIFICATION** LCA This environmental product **SUMMARY** declaration (EPD) was externally 3rd-party reviewed verified, according to ASTM PCR for

**Reference PCR** 

Regions; system boundaries North America; Cradle to gate

Declared unit / reference service life: Contact us LCIA methodology: TRACI 2.1

Carboline Global Inc.

St. Louis, MO 63146

2150 Schuetz Rd.

314-644-1000

○ Industry-average EPD	.5 points
Multi-product specific EPD	.75 points
✔ Product-specific EPD	1 point

Mat 02 - Environmental impacts from construction products

### Materials, and ISO 14025:2006, by Jack Geibig, President, Ecoform. 3rd-party verified Ecoform, LLC The declaration is intended for use in

Transparency Report (EPD)

Business-to-Consumer (B-to-C)

Validity: 20230213 – 20280212

Decl #: CAR-20230213-006

communication.

(865) 850-1883

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**Spray-applied Fire Resistive** 

LCA software; LCI database SimaPro Developer 9.4 Ecolnvent 3.8, US-El 2.2, and ELCD

**LCA conducted by:** Sustainable Minds **Public LCA:** 

PCR for Spray-applied Fire-Resistive Materials (SFRM) Valid through Feb. 29, 2023. PCR review conducted by Thomas P. Gloria (Industrial Ecology Consultants), Ph. D; Jeffrey E. Gould (FM Approvals); Karl D. Houser, (Intertek Building and Construction).

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should be exercised when evaluating EPDs from different manufacturers, as the EPD results may not be entirely comparable. Any EPD comparison must be carried out at the building level per ISO 21930 guidelines. The results of this EPD reflect an average performance by the product and its actual impacts may vary on a case-to-case basis.

> 11903 Black Road, Knoxville, TN 37932

1,000 kg of product

databases.



SM Transparency Catalog ► Carboline ► Southwest Type 7 Series

## How we make it greener

**Southwest Type 7 Series** 

Collapse all

See LCA results by life cycle stage

## RAW MATERIAL ACQUISITION

Carboline is dedicated to improving raw material sustainability efforts. These initiatives include researching alternative methods to acquire raw materials, while being conscience of their environmental impact and opting for suppliers who place emphasis on sustainable manufacturing techniques/renewable energy processes.



## TRANSPORTATION

In an effort to reduce multiple long distance LTL shipments, Carboline has initiated pooling orders from local warehousing sites vs. shipping individual orders from multiple manufacturing and warehousing locations throughout the country.



## MANUFACTURING

Carboline is always exploring solutions to reduce energy usage throughout the production process. Some of these initiatives include -

- Installing VFD drives to reduce electrical usage for mixing units
- Upgrading air driers with the intent of generating better air, which could result in using less air in the production process
- Researching solar installation at Carboline's Dayton, Nevada manufacturing site



## SM Transparency Report (EPD)™

**VERIFICATION** LCA 3rd-party reviewed Transparency Report (EPD)

3rd-party verified

The declaration is intended for use in Business-to-Consumer (B-to-C)

Validity: 20230213 - 20280212

communication.

Decl #: CAR-20230213-006

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### **SUMMARY Reference PCR**

Regions; system boundaries North America; Cradle to gate

Declared unit / reference service life: 1,000 kg of product

LCIA methodology: TRACI 2.1

LCA software; LCI database SimaPro Developer 9.4 Ecolnvent 3.8, US-El 2.2, and ELCD databases.

**LCA conducted by:** Sustainable Minds

Carboline Global Inc. 2150 Schuetz Rd. St. Louis, MO 63146 314-644-1000

Contact us

## Additional EPD content required by: ASTM PCR: Spray-applied Fire-Resistive Materials (SFRM)

## **Southwest Type 7 Series**

Lorry, 16-32 ton

## Data

Flow Diagram:

**Parameter** 

LCIA results (per 1,000kg)

Raw material supply

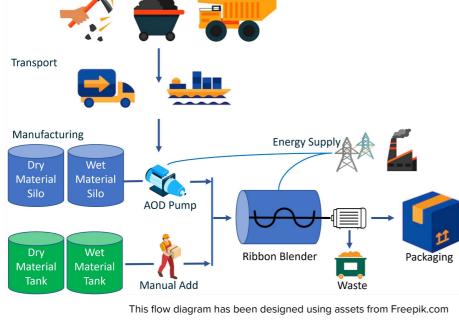
Background This product-specific declaration was created by collecting life cycle data for the Southwest Type 7 Series for a declared unit of 1,000 kg of product. Data adopted in the model include ecoinvent v3, US-EI 2.2, and ELCD databases.

Allocation The manufacturing inputs that needed allocation were electricity and natural gas since there are only one electric use meter and one gas use meter that include the production of multiple Carboline fire-resistive materials. The allocation of electricity and natural gas were based on the percentage of production for the individual product divided by total site production output. In addition, there is no co-product produced in the manufacturing process.

Cut-off criteria A minimum of 95% of the total mass, energy, and environmental relevance for the system were captured. The total of neglected input flows per module does not exceed 5% of energy usage, mass, and environmental impacts. The cut-off rules do not apply to hazardous and toxic properties, which must be listed even when the given process unit is under the cut-off criterion. No known flows are deliberately excluded from this declaration; therefore, these criteria have been met. No biogenic carbon enters the product system.

Quality All primary data were collected for one year to ensure representativeness of annual business activities and post-consumer contents. Except for overseas transportation, secondary datasets for the US were used since Carboline products are expected to be applied in the US.

# Transport



## Scenarios and additional technical information

PARAMETER (for 1,000 kg finished product)

Additional technical information	
Color	Gray
Application Thickness	
Southwest Type 7GP & 7TB	3/4" (19 mm)
Southwest Type 7HD	5/8" (15.9 mm)
Preferred waste management option for used products	Landfill

The reinforcement is not relevant to the products.

Southwest Type 7 series by weight contain ~0.1% fungicide. Fungicide is considered a

regulated hazardous substance and has not been excluded from the model. **Product Stage [A1-A3]** 

### Ocean - Vehicle type Ocean freight Scrap in production 1.8 - 2.6 Packaging for finished products Kraft paper bag

### Associated packaging Southwest Type 7GP 0.011 Associated packaging Southwest Type 7HD 0.029 Associated packaging Southwest Type 7TB 0.029 Major assumptions and limitations: • Material input and transportation distances are averages and do not reflect changes

Road - Vehicle type

- in material efficiency and supplier locations. • Proxy materials were used when matching secondary data sets were not identified.
- Generic data sets used for material inputs, transport, and waste processing are considered good quality, but actual impacts from material suppliers, transport
- carriers, and local waste processing may vary. • LCA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks. • This EPD covers only the cradle-to-gate impacts of products using a declared unit.
- The results listed in this EPD cannot be used to compare between products.
- Major system boundary exclusions: • Capital goods & infrastructure; maintenance and operation of support
- Manufacture & transport of packaging materials not associated with final product;
- Human labor and employee transport; • Building operational energy and water use not associated with final product.

equipment;

Type 7GP: LCIA results, resource use, output and waste flows, and carbon emissions & removals per declared unit

Parameter	Unit	A1	A2	A3	Total	
LCIA results (per 1,000kg)						
Ozone depletion	kg CFC-11 eq	2.83E-05	1.30E-05	3.30E-06	4.47E-05	
Global warming	kg CO <sub>2</sub> eq	6.59E+02	5.47E+01	1.30E+02	8.44E+02	
Smog	kg O <sub>3</sub> eq	3.66E+01	1.38E+00	2.25E+00	4.03E+01	
Acidification	kg SO <sub>2</sub> eq	1.95E+00	1.04E-01	1.99E-01	2.25E+00	
Eutrophication	kg N eq	1.83E-01	2.01E-02	5.29E-02	2.56E-01	
Carcinogenics	CTUh	3.69E-06	5.01E-08	3.20E-07	4.06E-06	
Non-carcinogenics	CTUh	4.02E-05	7.64E-06	2.29E-06	5.02E-05	
Respiratory effects	kg PM <sub>2.5</sub> eq	2.56E-01	1.96E-02	1.76E-02	2.93E-01	
Ecotoxicity	CTUe	1.64E+02	1.54E+02	4.02E+01	3.59E+02	
Fossil fuel depletion	MJ surplus	3.22E+02	1.16E+02	1.96E+02	6.34E+02	
Total primary energy consumption						
Nonrenewable fossil	MJ, HHV	3.18E+03	8.21E+02	1.44E+03	5.43E+03	
Nonrenewable nuclear	MJ, HHV	2.69E+02	8.47E-01	1.51E+02	4.22E+02	
Renewable (solar, wind, hydroelectric, and geothermal)	MJ, HHV	1.13E+02	7.38E-01	1.21E+01	1.26E+02	
Renewable (biomass)	MJ, HHV	1.74E+02	2.69E-01	3.91E+02	5.66E+02	
Material resources consumption						
Nonrenewable material resources	kg	0	0	9.96E+02	9.96E+02	
Renewable material resources	kg	0	0	1.10E+01	1.10E+01	
Net fresh water	m <sup>3</sup>	2.50E+01	4.39E-01	3.56E+00	2.90E+01	
Nonhazardous waste generated	kg	0	0	1.38E-02	1.38E-02	
Hazardous waste generated	kg	0	0	0	0	
Carbon emissions and removals						
Biogenic Carbon Removal from Product	kg CO <sub>2</sub>	0	0	0	0	
Biogenic Carbon Emission from Product	kg CO <sub>2</sub>	0	0	0	0	
Biogenic Carbon Removal from Packaging	kg CO <sub>2</sub>	0	0	4.85E+00	4.85E+00	
Biogenic Carbon Emission from Packaging	kg CO <sub>2</sub>	0	0	0	0	
Biogenic Carbon Emission from Combustion of Waste from Renewable Sources Used in Production Processes	kg CO <sub>2</sub>	0	0	0	0	
Calcination Carbon Emissions	kg CO <sub>2</sub>	0	0	0	0	
Carbonation Carbon Removals	kg CO <sub>2</sub>	0	0	0	0	
Carbon Emissions from Combustion of Waste from Non-Renewable Sources used in Production Processes	kg CO <sub>2</sub>	0	0	0	0	

### Ozone depletion 1.30E-05 4.56E-06 4.62E-05 kg CFC-11 eq 2.86E-05

Type 7HD: LCIA results, resource use, output and waste flows, and carbon emissions & removals per declared unit

**A1** 

**A2** 

**A3** 

**Total** 

Unit

Ozone depletion	kg CFC-11 eq	2.86E-05	1.30E-05	4.56E-06	4.62E-05
Global warming	kg CO <sub>2</sub> eq	6.65E+02	5.47E+01	1.51E+02	8.71E+02
Smog	kg O <sub>3</sub> eq	3.70E+01	1.38E+00	3.63E+00	4.20E+01
Acidification	kg SO <sub>2</sub> eq	1.97E+00	1.04E-01	2.79E-01	2.35E+00
Eutrophication	kg N eq	1.85E-01	2.01E-02	8.72E-02	2.92E-01
Carcinogenics	CTUh	3.72E-06	5.01E-08	5.60E-07	4.33E-06
Non-carcinogenics	CTUh	4.06E-05	7.64E-06	4.24E-06	5.25E-05
Respiratory effects	kg PM <sub>2.5</sub> eq	2.58E-01	1.96E-02	3.25E-02	3.10E-01
Ecotoxicity	CTUe	1.66E+02	1.54E+02	9.25E+01	4.13E+02
Fossil fuel depletion	MJ surplus	3.25E+02	1.16E+02	2.10E+02	6.51E+02
Total primary energy consumption					
Nonrenewable fossil	MJ, HHV	3.21E+03	8.21E+02	1.59E+03	5.62E+03
Nonrenewable nuclear	MJ, HHV	2.72E+02	8.47E-01	1.62E+02	4.34E+02
Renewable (solar, wind, hydroelectric, and geothermal)	MJ, HHV	1.14E+02	7.38E-01	1.99E+01	1.35E+02
Renewable (biomass)	MJ, HHV	1.76E+02	2.69E-01	1.02E+03	1.19E+03
Material resources consumption					
Nonrenewable material resources	kg	0	0	9.95E+02	9.95E+02
Renewable material resources	kg	0	0	2.90E+01	2.90E+01
Net fresh water	m <sup>3</sup>	2.41E+01	4.17E-01	7.24E+00	3.18E+01
Nonhazardous waste generated	kg	0	0	2.05E-01	2.05E-01
Hazardous waste generated	kg	0	0	0	0
Carbon emissions and removals					
Biogenic Carbon Removal from Product	kg CO <sub>2</sub>	0	0	0	0
Biogenic Carbon Emission from Product	kg CO <sub>2</sub>	0	0	0	0
Biogenic Carbon Removal from Packaging	kg CO <sub>2</sub>	0	0	1.28E+01	1.28E+01
Biogenic Carbon Emission from Packaging	kg CO <sub>2</sub>	0	0	0	0
Biogenic Carbon Emission from Combustion of Waste from Renewable Sources Used in Production Processes	kg CO <sub>2</sub>	0	0	0	0
Calcination Carbon Emissions	kg CO <sub>2</sub>	0	0	0	0
Carbonation Carbon Removals	kg CO <sub>2</sub>	0	0	0	0
Carbon Emissions from Combustion of Waste from Non-Renewable Sources used in Production Processes	kg CO <sub>2</sub>	0	0	0	0
Type 7TB: LCIA results, resource use, output and	d waste flo	ws, and carbon	emissions & rei	movals per decl	ared unit
Parameter	Unit	A1	A2	А3	Total
LCIA results (per 1,000kg)					
Ozone depletion	kg CFC-11 eq	3.38E-05	1.81E-05	4.58E-06	5.65E-05
Global warming	kg CO <sub>2</sub> eq	7.81E+02	7.61E+01	1.65E+02	1.02E+03
Smog	kg O <sub>3</sub> eq	4.37E+01	2.63E+00	3.65E+00	5.00E+01

### 1.86E-01 2.47E+00 2.81E-01 2.94E+00 Acidification $kg SO_2 eq$ 3.83E-01 2.56E-01 2.92E-02 9.76E-02 $kg\ N\ eq$ Eutrophication

Latiophication	kg IV cq			0.7 02 02	0.002 01		
Carcinogenics	CTUh	5.05E-06	6.92E-08	6.15E-07	5.73E-06		
Non-carcinogenics	CTUh	6.57E-05	1.04E-05	4.34E-06	8.04E-05		
Respiratory effects	kg PM <sub>2.5</sub> eq	3.43E-01	2.94E-02	3.26E-02	4.05E-01		
Ecotoxicity	CTUe	2.93E+02	2.10E+02	9.57E+01	5.99E+02		
Fossil fuel depletion	MJ surplus	7.37E+02	1.61E+02	2.10E+02	1.11E+03		
Total primary energy consumption							
Nonrenewable fossil	MJ, HHV	6.44E+03	1.14E+03	1.59E+03	9.17E+03		
Nonrenewable nuclear	MJ, HHV	3.98E+02	1.18E+00	1.62E+02	5.60E+02		
Renewable (solar, wind, hydroelectric, and geothermal)	MJ, HHV	1.72E+02	1.03E+00	1.99E+01	1.93E+02		
Renewable (biomass)	MJ, HHV	1.06E+02	3.73E-01	1.02E+03	1.12E+03		
Material resources consumption							
Nonrenewable material resources	kg	0	0	9.91E+02	9.91E+02		
Renewable material resources	kg	0	0	2.90E+01	2.90E+01		
Net fresh water	m <sup>3</sup>	3.03E+01	3.36E-01	3.79E+00	3.44E+01		
Nonhazardous waste generated	kg	0	0	3.45E-01	3.45E-01		
Hazardous waste generated	kg	0	0	0	0		
Carbon emissions and removals							
Piogonic Carbon Romoval from Product	ka CO	0	0	0	0		

0 0 0 Biogenic Carbon Removal from Product kg CO<sub>2</sub> 0

0 0 0 Biogenic Carbon Emission from Product 0 kg CO<sub>2</sub> Biogenic Carbon Removal from Packaging  $kg CO_2$ 1.28E+01 1.28E+01 Biogenic Carbon Emission from Packaging 0 0 0 0 kg CO<sub>2</sub>

0

0

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0

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 $kg CO_2$ 

kg CO<sub>2</sub>

kg CO<sub>2</sub>

 $kg CO_2$ 

Biogenic Carbon Emission from Combustion of Waste from Renewable

Carbon Emissions from Combustion of Waste from Non-Renewable

Sources Used in Production Processes

Sources used in Production Processes

Calcination Carbon Emissions

Carbonation Carbon Removals